

Manufactured by
Prodotto daKilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
043TX.42320ZN	L.19/00375/63 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X32		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,74	8,10	7,82-7,99	10	0
HEAD THICKNESS	2,50 REF		2,67-2,72	10	0
HEAD ANGLE	80°	82°	81°-82°	10	0
T-20 GAUGE	GO; NO GO		OK	10	0
RECESS DEPTH	1,27 MIN.		1,65-1,74	10	0
MAJOR DIAMETER	4,08	4,22	4,16-4,20	10	0
MINOR DIAMETER	2,95	3,10	3-3,06	10	0
PITCH	1,40 REF.		1,40-1,41	10	0
THREAD ANGLE	60°		57°-58°	10	0
WING WIDTH	5,00	5,40	5,16-5,35	10	0
WING LENGHT	3,00 REF.		2,89-2,93	10	0
WING THICKNESS	0,25	0,33	0,26-0,28	10	0
DRILLING POINT DIAMETER	3,35	3,50	3,38-3,40	10	0
LENGHT	10,00	11,20	10,32-10,65	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	30,75	33,25	31,49-31,62	10	0
TORSION	48 KGF-CM MIN.		62-64	10	0
DRILLING TIME	5,0 SEC MAX		1,5-2	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	6 RIBS ON CSK		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°XB707	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	18	5	3	6	4	10	1	25	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

